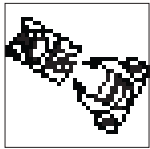


# Standard Construction

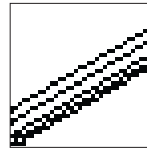
## At a glance

- Particleboard construction
- 5/8" Nominal (16 mm) solid wood dovetail drawers
- 3/4" Nominal (18 mm) particleboard shelves with light maple laminate and matching PVC edge banding
- Laminate interior and exterior sides

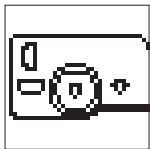
## Detailed Specifications



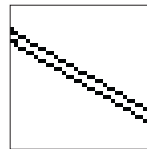
**6-way adjustable hinges** are heavy duty, self closing, and concealed within the cabinet door and frame. Soft close option available.



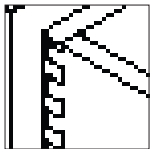
**Wall and Base Backs** are 1/2" Nominal (12 mm) particleboard with light maple laminate interior. Wall backs are stapled and glued into rabbeted ends.



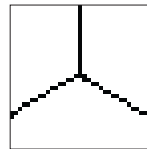
**Drawer slides** are 75 lb load rated, epoxy coated slides. Upgrades to 100 lb full extensions and 75 lb undermount soft close full extension are available.



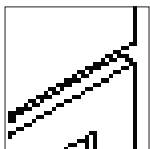
**Wall and Base Sides** are 1/2" Nominal (12 mm) with light maple laminate interior and designated laminated exterior.



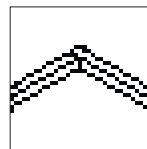
**5/8" Solid Dovetail Drawers** feature four sided construction and captive 1/4" Nominal (6.4 mm) matching laminate bottom.



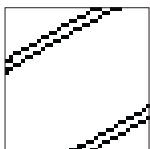
**Base bottoms** are 1/2" Nominal (12 mm) particleboard with light maple laminate interiors. Bottoms are hot melt glued into dados on all four sides.



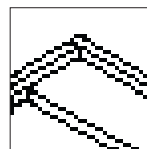
**Door and Drawer fronts** are assembled with kiln-dried solid American hardwood.



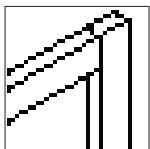
**Wall Tops and Bottoms** are 1/2" Nominal (12 mm) particleboard with light maple laminate, hot melt glued into dados on all four sides.



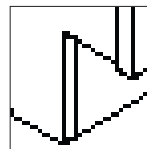
**3/4" Nominal (18 mm) Edgebanded Shelves** provide both a matching appearance with the interior of the cabinet, and improved water resistance.



**I-Beam Construction Rails** are 1/2" Nominal (12 mm) particleboard. Rails are hot melt glued into face frame, sides, and cabinet back.



**Face Frame Stile and Rails** are 3/4" thick by 1 1/2" Nominal (18 mm by 38 mm) wide kiln-dried hardwood. Frames are assembled under pressure with pocket screws.



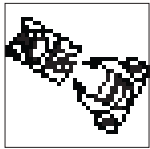
**Standard Toe Kicks** measure 3 1/2" deep by 4 1/2" tall. 9" universal access toe kick available on most cabinet models.

# All Plywood Construction

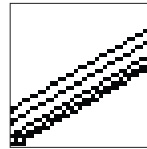
## At a glance

- Plywood construction
- 5/8" Nominal (16 mm) solid dovetail drawers with 1/4" Plywood Bottoms
- 3/4" Nominal (18 mm) plywood shelves with light maple laminate and matching PVC edge banding
- Laminate interior and exterior sides

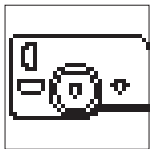
## Detailed Specifications



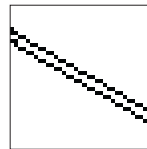
**6-way adjustable hinges** are heavy duty, self closing, and concealed within the cabinet door and frame. Soft close option available.



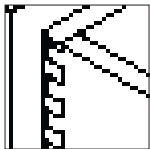
**Wall and Base Backs** are 1/2" Nominal (12 mm) plywood with light maple laminate interior. Wall backs are stapled and glued into rabeted ends.



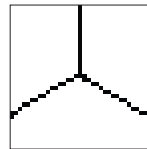
**Drawer slides** are 75 lb load rated, epoxy coated slides. Upgrades to 100 lb full extensions and 75 lb undermount soft close full extension are available.



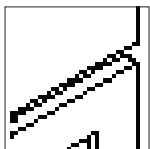
**Wall and Base Sides** are 1/2" Nominal (12 mm) plywood with light maple laminate interior and designated laminated exterior.



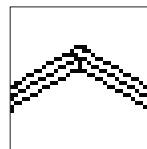
**5/8" Solid Dovetail Drawers** feature four sided construction and captive 1/4" Nominal (6.4 mm) matching plywood bottom.



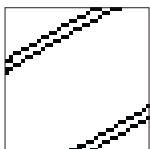
**Base bottoms** are 1/2" Nominal (12 mm) plywood with light maple laminate interiors. Bottoms are hot melt glued into dados on all four sides.



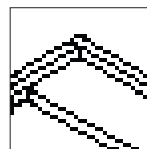
**Door and Drawer fronts** are assembled with kiln-dried solid American hardwood.



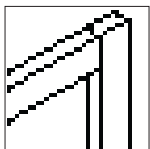
**Wall Tops and Bottoms** are 1/2" Nominal (12 mm) plywood with light maple laminate, hot melt glued into dados on all four sides.



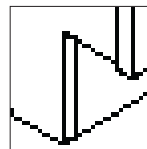
**3/4" Nominal (18 mm) Edgebanded Plywood Shelves** provide both a matching appearance with the interior of the cabinet, and improved water resistance.



**I-Beam Construction Rails** are 1/2" Nominal (12 mm) plywood. Rails are hot melt glued into face frame, sides, and cabinet back.



**Face Frame Stile and Rails** are 3/4" thick by 1 1/2" Nominal (18 mm by 38 mm) wide kiln-dried hardwood. Frames are assembled under pressure with pocket screws.



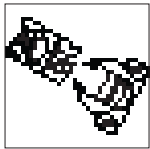
**Standard Toe Kicks** measure 3 1/2" deep by 4 1/2" tall. 9" universal access toe kick available on most cabinet models.

# Max Construction

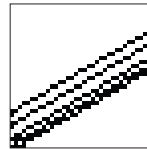
## At a glance

- Plywood construction
- 5/8" Nominal (16 mm) solid dovetail drawers with 1/4" Nominal (6.4 mm) Plywood Bottoms
- 3/4" Nominal (18 mm) plywood shelves with light maple laminate and matching PVC edge banding
- ACQ pressure treated solid toe kick
- Laminate interior and exterior sides

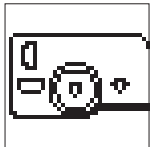
## Detailed Specifications



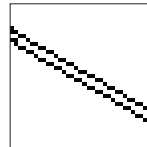
**6-way adjustable hinges** are heavy duty, self closing, and concealed within the cabinet door and frame. Soft close option available.



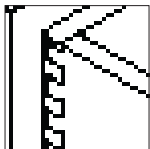
**Wall and Base Backs** are 1/2" Nominal (12 mm) plywood with light maple laminate interior. Wall backs are stapled and glued into rabbeted ends.



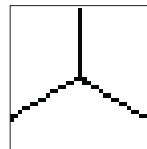
**Drawer slides** are 75 lb load rated, epoxy coated slides. Upgrades to 100 lb full extensions and 75 lb undermount soft close full extension are available.



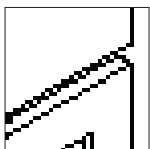
**Wall and Base Sides** are 1/2" Nominal (12 mm) plywood with light maple laminate interior and designated laminated exterior.



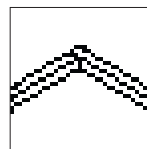
**5/8" Solid Dovetail Drawers** feature four sided construction and captive 1/4" Nominal (6.4 mm) matching plywood bottom.



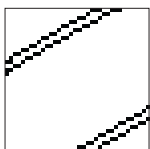
**Base bottoms** are 1/2" Nominal (12 mm) plywood with light maple laminate interiors. Bottoms are hot melt glued into dados on all four sides.



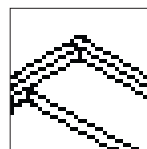
**Door and Drawer fronts** are assembled with kiln-dried solid American hardwood.



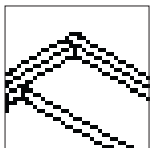
**Wall Tops and Bottoms** are 1/2" Nominal (12 mm) plywood with light maple laminate, hot melt glued into dados on all four sides.



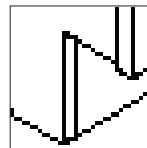
**3/4" Nominal (18 mm) Edgebanded Plywood Shelves** provide both a matching appearance with the interior of the cabinet, and improved water resistance.



**I-Beam Construction Rails** are 1/2" Nominal (12 mm) plywood. Rails are hot melt glued into face frame, sides, and cabinet back.



**Face Frame Stile and Rails** are 3/4" thick by 1 1/2" Nominal (18 mm by 38 mm) wide kiln-dried hardwood. Frames are assembled under pressure with pocket screws.



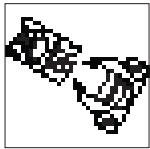
**ACQ Pressure Treated Toe Kicks** measure 3 1/2" deep by 4 1/2" tall. 9" universal access toe kick available on most cabinet models.

# Ultimate Construction

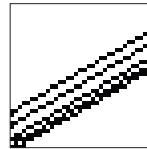
## At a glance

- Plywood construction
- 5/8" Nominal (16 mm) solid dovetail drawers with 1/4" Nominal (6.4 mm) Plywood Bottoms
- 3/4" Nominal (18 mm) plywood shelves with light maple laminate and matching PVC edge banding
- ACQ pressure treated base perimeter and solid toe kick is 2" x 6" solid lumber
- Applicable for HUD Section 42, HUD Section 8, and USDA RHS Public Housing Projects
- Laminate interior and exterior sides

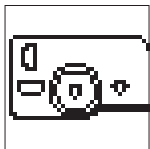
## Detailed Specifications



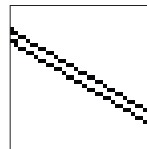
**6-way adjustable hinges** are heavy duty, self closing, and concealed within the cabinet door and frame. Soft close option available.



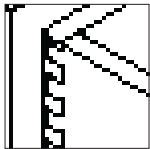
**Wall and Base Backs** are 1/2" Nominal (12 mm) plywood with light maple laminate interior. Wall backs are stapled and glued into rabbeted ends.



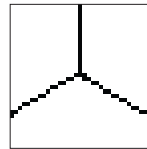
**Drawer slides** are 75 lb load rated, epoxy coated slides. Upgrades to 100 lb full extensions and 75 lb undermount soft close full extension are available.



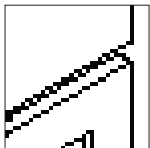
**Wall and Base Sides** are 1/2" Nominal (12 mm) plywood with light maple laminate interior and designated laminated exterior. End skins are needed on exposed ends.



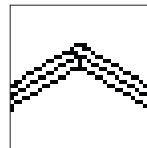
**5/8" Solid Dovetail Drawers** feature four sided construction and captive 1/4" Nominal (6.4 mm) matching plywood bottom.



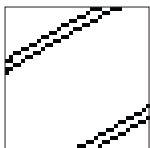
**Base bottoms** are 1/2" plywood with light maple laminate interiors. Bottoms are hot melt glued into dados on all four sides.



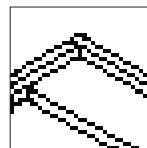
**Door and Drawer fronts** are assembled with kiln-dried solid American hardwood.



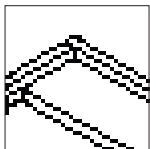
**Wall Tops and Bottoms** are 1/2" Nominal (12 mm) plywood with light maple laminate, hot melt glued into dados on all four sides.



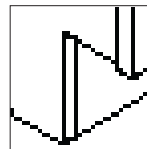
**3/4" Nominal (18 mm) Edgebanded Plywood Shelves** provide both a matching appearance with the interior of the cabinet, and improved water resistance.



**I-Beam Construction Rails** are 1/2" Nominal (12 mm) plywood. Rails are hot melt glued into face frame, sides, and cabinet back.



**Face Frame Stile and Rails** are 3/4" thick by 1 1/2" Nominal (18 mm by 38 mm) wide kiln-dried hardwood. Frames are assembled under pressure with pocket screws.



**ACQ Pressure Treated Base Perimeter** is made from 2" x 6" Nominal (38 by 216 mm) solid lumber, and measures 3 1/2" deep by 4 1/2" tall. 9" universal access toe kick available on most cabinet models.