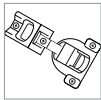


# Standard Construction

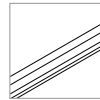
## At a glance

- Particleboard construction.
- 5/8" Dovetail plywood drawers.
- 3/4" Powdercoated shelves.
- Laminate interior and exterior sides.

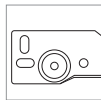
## Detailed specifications<sup>1</sup>



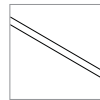
**6-way Adjustable Hinges** are heavy duty, self closing, and concealed within the cabinet door and frame.



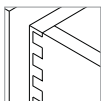
**Wall & Base Backs** are 1/2" particleboard with light maple laminate. Wall backs are stapled and glued into rabbeted ends.



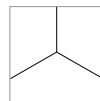
**Drawer Slides** are 75 lb load rated, epoxy coated metal slides. Upgrades to 100 lb full extension and soft close full extension are available.



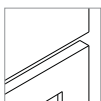
**Wall & Base Sides** are 1/2" particleboard with light maple laminate interior and laminate exterior that matches door and frame color.



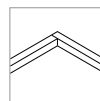
**5/8" Plywood Dovetail Drawers** feature four sided construction and captive 1/4" matching MDF laminate bottom.



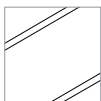
**Base Bottoms** are 1/2" particleboard with light maple laminate interiors. Bottoms are hot melt glued into dados on all four sides.



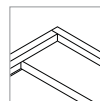
**Door & Drawer fronts** are assembled with kiln-dried solid American hardwood.



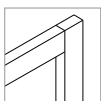
**Wall Tops & Bottoms** are 1/2" particleboard with light maple laminate, hot melt glued into dados on all four sides



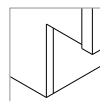
**Powdercoated Shelves** offer extra durability. This finish is highly resistant to water, scratching, staining, and extreme temperatures.



**Countertop Attachment Rails** are 1/2" particleboard. Rails are hot melt glued into face frame, sides, and cabinet back.



**Face Frame Stile and Rails** are 3/4" thick and 1 1/2" wide kiln-dried hardwood. Frames are assembled under pressure with pocket screws.



**Standard Toe Kicks** measure 3 1/2" deep by 4 1/2" tall. 9" Handicap toe kick available on most cabinet models.

## Available in all door styles

### Maple

Ginger Honey Pecan Carmel Chestnut Merlot Coffee

### Oak

Cinnamon Spice Pecan Coffee

### Cherry

Belgian

### White

Polar

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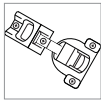
<sup>1</sup>Specifications subject to change without notice.

# Plywood Construction

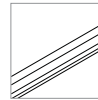
## At a glance

- Plywood construction.
- 5/8" Dovetail plywood drawers.
- 3/4" Powdercoated shelves.
- Laminate interior and exterior sides.

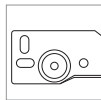
## Detailed specifications<sup>1</sup>



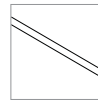
**6-way Adjustable Hinges** are heavy duty, self closing, and concealed within the cabinet door and frame.



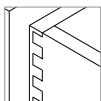
**Wall & Base Backs** are 1/2" plywood with light maple laminate. Wall backs are stapled and glued into rabeted ends.



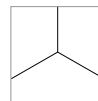
**Drawer Slides** are 75 lb load rated, epoxy coated metal slides. Upgrades to 100 lb full extension and soft close full extension are available.



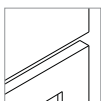
**Wall & Base Sides** are 1/2" plywood with light maple laminate interior and laminate exterior that matches door and frame color.



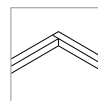
**5/8" Plywood Dovetail Drawers** feature four sided construction and captive 1/4" matching MDF laminate bottom.



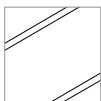
**Base Bottoms** are 1/2" plywood with light maple laminate interiors. Bottoms are hot melt glued into dados on all four sides.



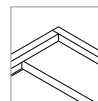
**Door & Drawer fronts** are assembled with kiln-dried solid American hardwood.



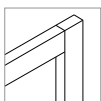
**Wall Tops & Bottoms** are 1/2" plywood with light maple laminate, hot melt glued into dados on all four sides



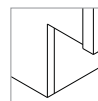
**Powdercoated Shelves** offer extra durability. This finish is highly resistant to water, scratching, staining, and extreme temperatures.



**Countertop Attachment Rails** are 1/2" plywood. Rails are hot melt glued into face frame, sides, and cabinet back.



**Face Frame Stile and Rails** are 3/4" thick and 1 1/2" wide kiln-dried hardwood. Frames are assembled under pressure with pocket screws.



**Standard Toe Kicks** measure 3 1/2" deep by 4 1/2" tall. 9" Handicap toe kick available on most cabinet models.

## Available in all door styles

### Maple

Ginger Honey Pecan Carmel Chestnut Merlot Coffee

### Oak

Cinnamon Spice Pecan Coffee

### Cherry

Belgian

### White

Polar

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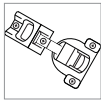
<sup>1</sup>Specifications subject to change without notice.

# PLY-A Construction

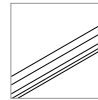
## At a glance

- Plywood construction.
- 5/8" Dovetail plywood drawers with 1/4" plywood bottoms.
- 3/4" Plywood shelves with light maple laminate and matching PVC edge banding.
- Laminate interior and exterior sides.

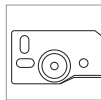
## Detailed specifications<sup>1</sup>



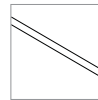
**6-way Adjustable Hinges** are heavy duty, self closing, and concealed within the cabinet door and frame.



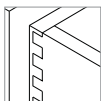
**Wall & Base Backs** are 1/2" plywood with light maple laminate. Wall backs are stapled and glued into rabbeted ends.



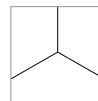
**Drawer Slides** are 75 lb load rated, epoxy coated metal slides. Upgrades to 100 lb full extension and soft close full extension are available.



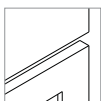
**Wall & Base Sides** are 1/2" plywood with light maple laminate interior and laminate exterior that matches door and frame color.



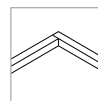
**5/8" Plywood Dovetail Drawers** feature four sided construction and 1/4" matching plywood bottom.



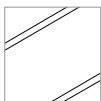
**Base Bottoms** are 1/2" plywood with light maple laminate interiors. Bottoms are hot melt glued into dados on all four sides.



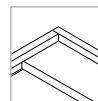
**Door & Drawer fronts** are assembled with kiln-dried solid American hardwood.



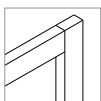
**Wall Tops & Bottoms** are 1/2" plywood with light maple laminate, hot melt glued into dados on all four sides



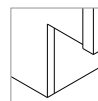
**Plywood Shelves** are 3/4" thick with light maple laminate and matching PVC edge banding.



**Countertop Attachment Rails** are 1/2" plywood. Rails are hot melt glued into face frame, sides, and cabinet back.



**Face Frame Stile and Rails** are 3/4" thick and 1 1/2" wide kiln-dried hardwood. Frames are assembled under pressure with pocket screws.



**Standard Toe Kicks** measure 3 1/2" deep by 4 1/2" tall. 9" Handicap toe kick available on most cabinet models.

## Available in all door styles

### Maple

Ginger Honey Pecan Carmel Chestnut Merlot Coffee

### Oak

Cinnamon Spice Pecan Coffee

### Cherry

Belgian

### White

Polar

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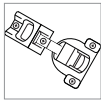
<sup>1</sup>Specifications subject to change without notice.

# Max Construction

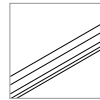
## At a glance

- Plywood construction.
- 5/8" Dovetail plywood drawers.
- 3/4" Plywood shelves with light maple laminate and matching PVC edge banding.
- ACQ pressure treated solid toe kick.
- Laminate interior and exterior sides.

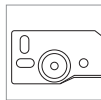
## Detailed specifications<sup>1</sup>



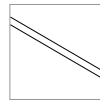
**6-way Adjustable Hinges** are heavy duty, self closing, and concealed within the cabinet door and frame.



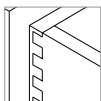
**Wall & Base Backs** are 1/2" plywood with light maple laminate. Wall backs are stapled and glued into rabbeted ends.



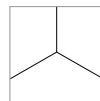
**Drawer Slides** are 75 lb load rated, epoxy coated metal slides. Upgrades to 100 lb full extension and soft close full extension are available.



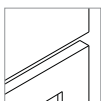
**Wall & Base Sides** are 1/2" plywood with light maple laminate interior and laminate exterior that matches door and frame color.



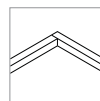
**5/8" Plywood Dovetail Drawers** feature four sided construction and captive 1/4" matching MDF laminate bottom.



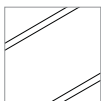
**Base Bottoms** are 1/2" plywood with light maple laminate interiors. Bottoms are hot melt glued into dados on all four sides.



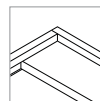
**Door & Drawer fronts** are assembled with kiln-dried solid American hardwood.



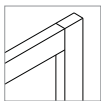
**Wall Tops & Bottoms** are 1/2" plywood with light maple laminate, hot melt glued into dados on all four sides



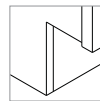
**Plywood Shelves** are 3/4" thick with light maple laminate and matching PVC edge banding.



**Countertop Attachment Rails** are 1/2" plywood. Rails are hot melt glued into face frame, sides, and cabinet back.



**Face Frame Stile and Rails** are 3/4" thick and 1 1/2" wide kiln-dried hardwood. Frames are assembled under pressure with pocket screws.



**ACQ Pressure Treated Toe Kicks** measure 3 1/2" deep by 4 1/2" tall. 9" Handicap toe kick available on most cabinet models.

## Available in all door styles

### Maple

Ginger Honey Pecan Carmel Chestnut Merlot Coffee

### Oak

Cinnamon Spice Pecan Coffee

### Cherry

Belgian

### White

Polar

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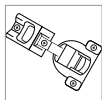
<sup>1</sup>Specifications subject to change without notice.

# Ultimate Construction

## At a glance

- Plywood construction.
- 5/8" Dovetail plywood drawers.
- 3/4" Plywood shelves with light maple laminate and matching PVC edge banding.
- ACQ pressure treated base perimeter and toe kick is 2" x 6" solid lumber.
- Applicable for HUD Section 42, HUD Section 8, and USDA RHS Public Housing Projects.
- Laminate interior and exterior sides.

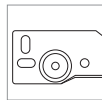
## Detailed specifications<sup>1</sup>



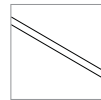
**6-way Adjustable Hinges** are heavy duty, self closing, and concealed within the cabinet door and frame.



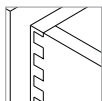
**Wall & Base Backs** are 1/2" plywood with light maple laminate. Wall backs are stapled and glued into rabbeted ends.



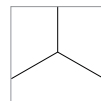
**Drawer Slides** are 75 lb load rated, epoxy coated metal slides. Upgrades to 100 lb full extension and soft close full extension are available.



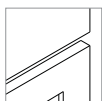
**Wall & Base Sides** are 1/2" plywood with light maple laminate interior and laminate exterior that matches door and frame color.



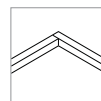
**5/8" Plywood Dovetail Drawers** feature four sided construction and captive 1/4" matching MDF laminate bottom.



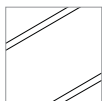
**Base Bottoms** are 1/2" plywood with light maple laminate interiors. Bottoms are hot melt glued into dados on all four sides.



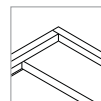
**Door & Drawer fronts** are assembled with kiln-dried solid American hardwood.



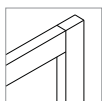
**Wall Tops & Bottoms** are 1/2" plywood with light maple laminate, hot melt glued into dados on all four sides



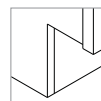
**Plywood Shelves** are 3/4" thick with light maple laminate and matching PVC edge banding.



**Countertop Attachment Rails** are 1/2" plywood. Rails are hot melt glued into face frame, sides, and cabinet back.



**Face Frame Stile and Rails** are 3/4" thick and 1 1/2" wide kiln-dried hardwood. Frames are assembled under pressure with pocket screws.



**ACQ Pressure Treated Base Perimeter** is made from 2" x 6" solid lumber, and measures 3 1/2" deep by 4 1/2" tall. 9" Handicap toe kick available on most cabinet models.

## Available in all door styles

### Maple

Ginger Honey Pecan Carmel Chestnut Merlot Coffee

### Oak

Cinnamon Spice Pecan Coffee

### Cherry

Belgian

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Polar

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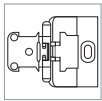
<sup>1</sup>Specifications subject to change without notice.

# HUD Certified Severe Use Construction

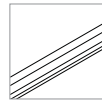
## At a glance

- Plywood construction, all edges filled and sanded.
- 5/8" Dovetail plywood drawers.
- Features side mount ball bearing drawer slides rated at 100lbs.
- ACQ pressure treated base perimeter and toe kick is 2" x 6" solid lumber.
- Cabinet widths greater than 24" are supported by an additional base bottom stringer.
- Materials are certified to meet The HUD Guide Specifications for Public and Indian Housing Contract No:DU100C000016784, September 1993.

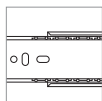
## Detailed specifications<sup>1</sup>



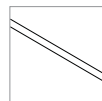
**Hinges** are made to stand up to extreme conditions and are self-closing.



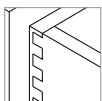
**Wall & Base Backs** are 1/4" plywood with matching interior finish. Backs securely glued and stapled into ends, 3/4" x 7"D Yellow pine.



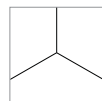
**Heavy Duty Drawer Slides** are 100 lb load rated, ball bearing side mounted metal slides that are built for heavy loads.



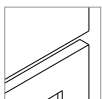
**Wall & Base Sides** are 1/2" plywood with matching stained interior and exterior finishes let into dado in face frame.



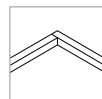
**3/4" Plywood Dovetail Drawers** feature four sided construction and 1/4" matching plywood bottom.



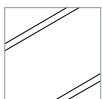
**Base Bottoms** are 1/2" plywood with matching stained interior finish let into dados on all four sides.



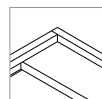
**Door & Drawer fronts** are flush 7-ply A-D grade exterior hardwood plywood



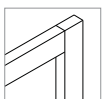
**Wall Tops & Bottoms** are 1/2" plywood with matching stained interior and exterior finish, let into dados on all four sides.



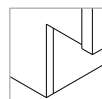
**Adjustable Shelves** are 3/4" thick 7-ply exterior grade plywood with stained matching finish and matching edge banding.



**Countertop Attachment Rails** are 3/4" plywood. Fastened into face frame, sides, and cabinet back.



**Face Frame Stile and Rails** are 3/4" thick by 1 1/2" (vertical) or 2" (horizontal) wide kiln-dried hardwood. Center mullion is 3" wide.



**ACQ Pressure Treated Base Perimeter** is made from 2" x 6" solid lumber, and measures 3 1/2" deep by 4 1/2" tall. 9" Handicap toe kick available on most cabinet models.

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